

メートル並目ねじ用転造素材径（下径）

ねじの呼び	等級		
1級	2級	3級	
M 2.0×0.4	1.73-1.71	1.70-1.67	1.68-1.64
M 2.3×0.4	2.03-2.01	2.00-1.97	1.98-1.94
M2.6×0.45	2.29-2.27	2.26-2.23	2.25-2.21
M3.0x0.5	2.66-2.64	2.63-2.60	—
M3.5×0.6	3.10-3.08	3.06-3.03	3.05-3.00
M4.0x0.7	3.54-3.51	3.49-3.45	—
M4.5×0.75	4.01-3.98	3.96-3.92	3.94-3.88
M5.0x0.8	4.47-4.44	4.43-4.38	4.40-4.33
M6.0x1.0	5.34-5.31	5.30-5.25	5.28-5.21
M7.0x1.0	6.34-6.31	6.30-6.25	6.28-6.21
M8.0x1.25	7.18-7.14	7.12-7.07	7.10-7.03
M9.0x1.25	8.18-8.14	8.12-8.07	8.10-8.03
M10.0x1.5	9.03-8.99	8.97-8.91	8.94-8.86
M11.0x1.5	10.02-9.98	9.97-9.91	9.94-9.86
M12.0x1.75	10.86-10.82	10.79-10.73	10.77-10.69
M14.0x2.0	12.70-12.65	12.63-12.56	12.61-12.52
M16.0x2.0	14.70-14.65	14.63-14.56	14.61-14.52
M18.0x2.5	16.38-16.33	16.31-16.23	16.28-16.17
M20.0x2.5	18.38-18.33	18.31-18.23	18.28-18.17
M22.0x2.5	20.38-20.33	20.31-20.23	20.28-20.17
M24.0x3.0	22.07-22.01	21.98-21.90	21.96-21.85
M27.0x3.0	25.06-25.00	24.98-24.89	24.95-24.84
M30.0x0.35	27.75-27.68	27.66-27.56	27.63-27.50
M33.0x3.5	30.74-30.68	30.65-30.56	30.62-30.50
M36.0x4.0	33.43-33.37	33.33-33.23	33.29-33.16
M39.0x4.0	36.43-36.36	36.32-36.22	36.27-36.11
M42.0x4.5	39.11-39.04	39.01-38.90	38.97-38.82
M45.0x4.5	42.11-42.04	42.00-41.90	41.96-41.82